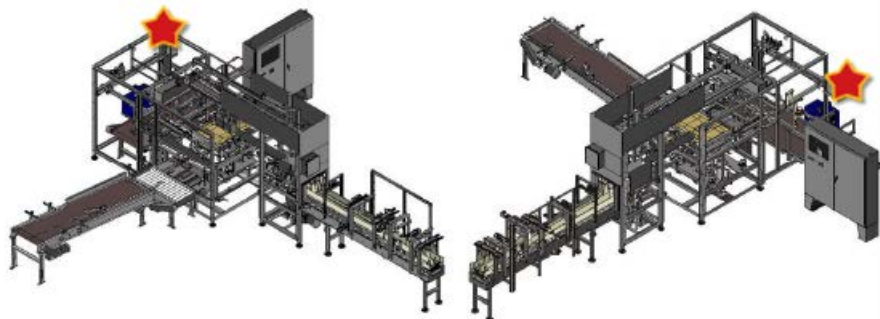


1. Box Setting – Touch Screen



MAIN MENU	
CONTROL	FAULT OR HISTORY
SEQUENCE	CASE COUNT
TIMERS	TROUBLE SH
BOX SELECT	RESET LOADER
GLUE CONTROL	

BOX SELECT				
PACK PATTERN				PRESS TO
4 PACK ON	3 PACK OFF	2 PACK OFF	1 PACK OFF	ACCESS MACHINE DEFAULT SETTINGS
MACHINE MUST BE E-STOPPED TO CHANGE THE PACK PATTERN. TO CHANGE THE PACK PATTERN, E-STOP THE MACHINE AND SELECT THE PACK WIDTH. (2 PACK = 2 LANES)				PRESS TO
				SAVE (RECIPE SETTINGS HAVE CHANGED)
RETURN TO MENU SCREEN			GO TO CONTROL SCREEN	