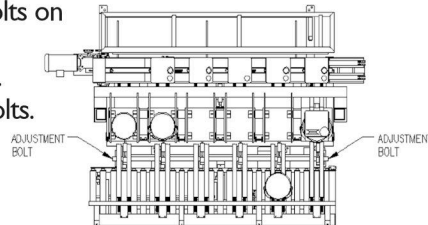


Set Up Procedure

Sardee
Can Transfer System

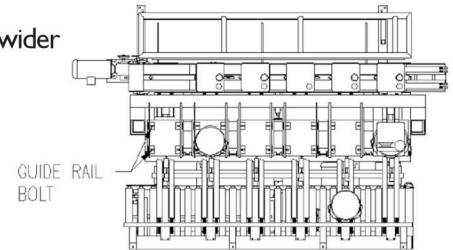
Step 1

- Place container under nozzle at both ends.
- Loosen adjustment bolts on position stop bar.
- Slide stops to product.
- Tighten adjustment bolts.



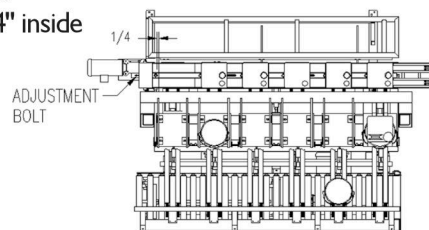
Step 2

- Set guide rails by loosening guide rail bolts.
- Set rails to 1/4" wider than product.
- Tighten bolts.



Step 3

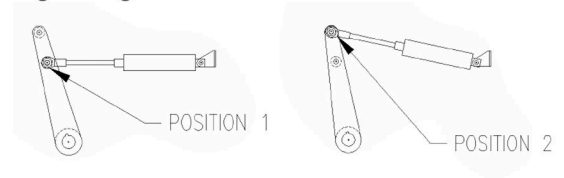
- Set position stops on infeed conveyor.
- Loosen position stops on infeed conveyor bolts.
- Set stop to line up 1/4" inside guide rails.
- Tighten bolts.



Step 4

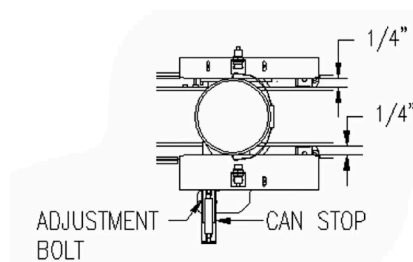
- Set pusher bar.

*All containers to be set in Position 1 (bottom hole). This should only be changed to Position 2 (top hole) when using 2-1/2 gallon container.



Step 5

- Adjust guide rails to product size, plus 1/2".

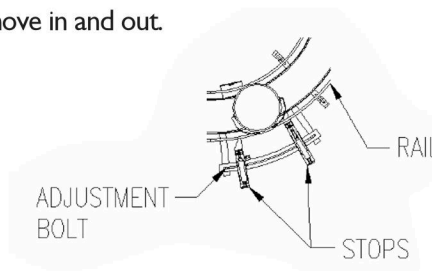


Step 6

- Can stop located on orientator.
- In manual mode, fire out stop and orientator.
- Adjust stop to touch container by loosening adjustment bolt.
- Tighten very hard.
- Fire stop and orientator back out.

Step 7

- Can stop before orientator.
- Adjustment bolts move in and out.



- In manual mode, retract stops.
 - make sure stops are located behind rails.
- Once set, extend stops, and adjust to product - leaving 1/2" between stops and products.

